

**N,N,N',N'-tetrakis(2,3-epoxypropyl)-m-xylene-alpha,alpha'-diamine**

Version number: GHS 3.0  
Replaces version of: 2021-10-28 (GHS 2)

Revision: 2023-07-04

**SECTION 1: Identification of the substance/mixture and of the company/undertaking**

**1.1 Product identifier**

Identification of the substance **N,N,N',N'-tetrakis(2,3-epoxypropyl)-m-xylene-alpha,alpha'-diamine**  
CAS number 63738-22-7  
Article number A0121433

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

Relevant identified uses General use

**1.3 Details of the supplier of the safety data sheet**

Chemos GmbH & Co. KG  
Sonnenring 7  
84032 Altdorf  
Germany

Telephone: +49 871-966346-0  
Telefax: +49 871-966346-13  
e-mail: chemos@chemos.de  
Website: <http://www.chemos.de/>

e-mail (competent person) chemos@chemos.de

**1.4 Emergency telephone number**

Emergency information service +49 89 1 92 40

Poison centre				
Country	Name	Postal code/ city	Telephone	Telefax
United Kingdom	National Poison Information Centre Medical Toxicology Unit	SE14 5ER Lon- don	+44 171 635 91 91	

**SECTION 2: Hazards identification**

**2.1 Classification of the substance or mixture**

Classification acc. to GHS

Section	Hazard class	Category	Hazard class and category	Hazard statement
3.10	acute toxicity (oral)	4	Acute Tox. 4	H302
3.2	skin corrosion/irritation	2	Skin Irrit. 2	H315
3.5	germ cell mutagenicity	2	Muta. 2	H341

For full text of abbreviations: see SECTION 16.

**2.2 Label elements**

Labelling

- Signal word warning

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Replaces version of: 2021-10-28 (GHS 2)

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- Pictograms

GHS07, GHS08



- Hazard statements

- H302 Harmful if swallowed.
- H315 Causes skin irritation.
- H341 Suspected of causing genetic defects.

- Precautionary statements

- P202 Do not handle until all safety precautions have been read and understood.
- P270 Do not eat, drink or smoke when using this product.
- P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection/....
- P301+P312 IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.
- P302+P352 IF ON SKIN: Wash with plenty of water.
- P308+P313 IF exposed or concerned: Get medical advice/attention.
- P321 Specific treatment (see on this label).
- P330 Rinse mouth.
- P332+P313 If skin irritation occurs: Get medical advice/attention.
- P362+P364 Take off contaminated clothing and wash it before reuse.
- P405 Store locked up.
- P501 Dispose of contents/container to industrial combustion plant.

**2.3 Other hazards**

Results of PBT and vPvB assessment

According to the results of its assessment, this substance is not a PBT or a vPvB.

Endocrine disrupting properties

Does not contain an endocrine disruptor (EDC) in a concentration of  $\geq 0,1\%$ .

**SECTION 3: Composition/information on ingredients**

**3.1 Substances**

Name of substance N,N,N',N'-tetrakis(2,3-epoxypropyl)-m-xylene-alpha,alpha'-diamine

Identifiers

CAS No 63738-22-7

EC No 264-438-6

Specific Conc. Limits	M-Factors	ATE	Exposure route
-	-	630 mg/kg	oral

Molecular formula C20H28N2O4

Molar mass 360.4 g/mol

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**SECTION 4: First aid measures****4.1 Description of first aid measures****General notes**

Do not leave affected person unattended. Remove victim out of the danger area. Keep affected person warm, still and covered. Take off immediately all contaminated clothing. In all cases of doubt, or when symptoms persist, seek medical advice. In case of unconsciousness place person in the recovery position. Never give anything by mouth.

**Following inhalation**

If breathing is irregular or stopped, immediately seek medical assistance and start first aid actions. In case of respiratory tract irritation, consult a physician. Provide fresh air.

**Following skin contact**

Wash with plenty of soap and water.

**Following eye contact**

Remove contact lenses, if present and easy to do. Continue rinsing. Irrigate copiously with clean, fresh water for at least 10 minutes, holding the eyelids apart.

**Following ingestion**

Rinse mouth with water (only if the person is conscious). Do NOT induce vomiting.

**4.2 Most important symptoms and effects, both acute and delayed**

Symptoms and effects are not known to date.

**4.3 Indication of any immediate medical attention and special treatment needed**

none

**SECTION 5: Firefighting measures****5.1 Extinguishing media**

Suitable extinguishing media

Water spray, BC-powder, Carbon dioxide (CO<sub>2</sub>)

Unsuitable extinguishing media

Water jet

**5.2 Special hazards arising from the substance or mixture**

Hazardous combustion products

Nitrogen oxides (NO<sub>x</sub>), Carbon monoxide (CO), Carbon dioxide (CO<sub>2</sub>)

**5.3 Advice for firefighters**

In case of fire and/or explosion do not breathe fumes. Co-ordinate firefighting measures to the fire surroundings. Do not allow firefighting water to enter drains or water courses. Collect contaminated firefighting water separately. Fight fire with normal precautions from a reasonable distance.

**SECTION 6: Accidental release measures****6.1 Personal precautions, protective equipment and emergency procedures**

For non-emergency personnel

Remove persons to safety.

For emergency responders

Wear breathing apparatus if exposed to vapours/dust/spray/gases.

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**6.2 Environmental precautions**

Keep away from drains, surface and ground water. Retain contaminated washing water and dispose of it.

**6.3 Methods and material for containment and cleaning up**

Advice on how to contain a spill

Covering of drains

Advice on how to clean up a spill

Wipe up with absorbent material (e.g. cloth, fleece). Collect spillage: sawdust, kieselgur (diatomite), sand, universal binder

Appropriate containment techniques

Use of adsorbent materials.

Other information relating to spills and releases

Place in appropriate containers for disposal. Ventilate affected area.

**6.4 Reference to other sections**

Hazardous combustion products: see section 5. Personal protective equipment: see section 8. Incompatible materials: see section 10. Disposal considerations: see section 13.

**SECTION 7: Handling and storage****7.1 Precautions for safe handling**

Recommendations

- Measures to prevent fire as well as aerosol and dust generation

Use local and general ventilation. Use only in well-ventilated areas.

Advice on general occupational hygiene

Wash hands after use. Do not eat, drink and smoke in work areas. Remove contaminated clothing and protective equipment before entering eating areas. Never keep food or drink in the vicinity of chemicals. Never place chemicals in containers that are normally used for food or drink. Keep away from food, drink and animal feedingstuffs.

**7.2 Conditions for safe storage, including any incompatibilities****7.3 Specific end use(s)**

See section 16 for a general overview.

**SECTION 8: Exposure controls/personal protection****8.1 Control parameters**

Occupational exposure limit values (Workplace Exposure Limits)  
this information is not available

**8.2 Exposure controls**

Appropriate engineering controls

General ventilation.

Individual protection measures (personal protective equipment)

Eye/face protection

Wear eye/face protection.

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**Skin protection**

- Hand protection

Wear suitable gloves. Chemical protection gloves are suitable, which are tested according to EN 374. Check leak-tightness/impermeability prior to use. In the case of wanting to use the gloves again, clean them before taking off and air them well. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

- Other protection measures

Take recovery periods for skin regeneration. Preventive skin protection (barrier creams/ointments) is recommended. Wash hands thoroughly after handling.

**Respiratory protection**

In case of inadequate ventilation wear respiratory protection.

**Environmental exposure controls**

Use appropriate container to avoid environmental contamination. Keep away from drains, surface and ground water.

**SECTION 9: Physical and chemical properties**

**9.1 Information on basic physical and chemical properties**

Physical state	liquid
Colour	yellowish
Odour	characteristic
Melting point/freezing point	<-20 °C
Boiling point or initial boiling point and boiling range	487.1 °C at 760 mmHg
Flammability	this material is combustible, but will not ignite readily
Lower and upper explosion limit	not determined
Flash point	241.7 °C at 1,007 mbar
Auto-ignition temperature	not determined
Decomposition temperature	≥210 – ≤230 °C at 101.6 kPa (ECHA)
pH (value)	not determined
Kinematic viscosity	not determined
Solubility(ies)	not determined

**Partition coefficient**

Partition coefficient n-octanol/water (log value)	-0.341 (25 °C) (ECHA)
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Replaces version of: 2021-10-28 (GHS 2)

Revision: 2023-07-04

Vapour pressure	11 Pa at 20 °C
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Density and/or relative density

Density	1.27 g/cm <sup>3</sup>
Relative vapour density	information on this property is not available

Particle characteristics	not relevant (liquid)
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**9.2 Other information**

Information with regard to physical hazard classes	hazard classes acc. to GHS (physical hazards): not relevant
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Other safety characteristics

Liquid content	100 %
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**SECTION 10: Stability and reactivity**

**10.1 Reactivity**

Concerning incompatibility: see below "Conditions to avoid" and "Incompatible materials".

**10.2 Chemical stability**

See below "Conditions to avoid".

**10.3 Possibility of hazardous reactions**

No known hazardous reactions.

**10.4 Conditions to avoid**

There are no specific conditions known which have to be avoided.

**10.5 Incompatible materials**

Oxidisers

**10.6 Hazardous decomposition products**

Reasonably anticipated hazardous decomposition products produced as a result of use, storage, spill and heating are not known. Hazardous combustion products: see section 5.

**SECTION 11: Toxicological information**

**11.1 Information on toxicological effects**

**Classification acc. to GHS**

Acute toxicity

Harmful if swallowed.

- Acute toxicity estimate (ATE)

Oral 630 mg/kg

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Revision: 2023-07-04

**Skin corrosion/irritation**

Causes skin irritation.

**Serious eye damage/eye irritation**

Shall not be classified as seriously damaging to the eye or eye irritant.

**Respiratory or skin sensitisation**

Shall not be classified as a respiratory or skin sensitiser.

**Germ cell mutagenicity**

Suspected of causing genetic defects.

**Carcinogenicity**

Shall not be classified as carcinogenic.

**Reproductive toxicity**

Shall not be classified as a reproductive toxicant.

**Specific target organ toxicity - single exposure**

Shall not be classified as a specific target organ toxicant (single exposure).

**Specific target organ toxicity - repeated exposure**

Shall not be classified as a specific target organ toxicant (repeated exposure).

**Aspiration hazard**

Shall not be classified as presenting an aspiration hazard.

**11.2 Information on other hazards**

There is no additional information.

**SECTION 12: Ecological information**

**12.1 Toxicity**

Shall not be classified as hazardous to the aquatic environment.

**12.2 Persistence and degradability**

Data are not available.

**12.3 Bioaccumulative potential**

Data are not available.

n-octanol/water (log KOW)	-0.341 (25 °C) (ECHA)
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**12.4 Mobility in soil**

Data are not available.

**12.5 Results of PBT and vPvB assessment**

According to the results of its assessment, this substance is not a PBT or a vPvB.

**12.6 Endocrine disrupting properties**

Does not contain an endocrine disruptor (EDC) in a concentration of  $\geq 0,1\%$ .

**12.7 Other adverse effects**

Data are not available.

**N,N,N',N'-tetrakis(2,3-epoxypropyl)-m-xylene-alpha,alpha'-diamine**

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Revision: 2023-07-04

**SECTION 13: Disposal considerations**

**13.1 Waste treatment methods**

Sewage disposal-relevant information

Do not empty into drains. Avoid release to the environment. Refer to special instructions/safety data sheets.

Waste treatment of containers/packagings

Completely emptied packages can be recycled. Handle contaminated packages in the same way as the substance itself.

**Remarks**

Please consider the relevant national or regional provisions. Waste shall be separated into the categories that can be handled separately by the local or national waste management facilities.

**SECTION 14: Transport information**

- 14.1 UN number or ID number** not subject to transport regulations
- 14.2 UN proper shipping name** not relevant
- 14.3 Transport hazard class(es)** none
- 14.4 Packing group** not assigned
- 14.5 Environmental hazards** non-environmentally hazardous acc. to the dangerous goods regulations
- 14.6 Special precautions for user**  
There is no additional information.
- 14.7 Maritime transport in bulk according to IMO instruments**  
The cargo is not intended to be carried in bulk.

**Information for each of the UN Model Regulations**

**International Maritime Dangerous Goods Code (IMDG) - Additional information**

Not subject to IMDG.

**International Civil Aviation Organization (ICAO-IATA/DGR) - Additional information**

Not subject to ICAO-IATA.

**SECTION 15: Regulatory information**

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

**Relevant provisions of the European Union (EU)**

**Deco-Paint Directive**

VOC content	0 %
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**Industrial Emissions Directive (IED)**

VOC content	100 %
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**National regulations (GB)**

**List of substances subject to authorisation (GB REACH, Annex 14) / SVHC - candidate list**

not listed

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Revision: 2023-07-04

**Restrictions according to GB REACH, Annex 17**

Dangerous substances with restrictions (GB REACH, Annex 17)			
Name of substance	Name acc. to inventory	CAS No	No
N,N,N',N'-tetrakis(2,3-epoxypropyl)-m-xylene-alpha,alpha'-diamine	this product meets the criteria for classification in accordance with Regulation No 1272/2008/EC		3

**National inventories**

Country	Inventory	Status
AU	AIIC	substance is listed
CA	NDSL	substance is listed
CN	IECSC	substance is listed
EU	ECSI	substance is listed
EU	REACH Reg.	substance is listed
JP	CSCL-ENCS	substance is listed
KR	KECI	substance is listed
NZ	NZIoC	substance is listed
PH	PICCS	substance is listed
TW	TCSI	substance is listed
US	TSCA	substance is listed (ACTIVE)

**Legend**

AIIC	Australian Inventory of Industrial Chemicals
CSCL-ENCS	List of Existing and New Chemical Substances (CSCL-ENCS)
ECSI	EC Substance Inventory (EINECS, ELINCS, NLP)
IECSC	Inventory of Existing Chemical Substances Produced or Imported in China
KECI	Korea Existing Chemicals Inventory
NDSL	Non-domestic Substances List (NDSL)
NZIoC	New Zealand Inventory of Chemicals
PICCS	Philippine Inventory of Chemicals and Chemical Substances (PICCS)
REACH Reg.	REACH registered substances
TCSI	Taiwan Chemical Substance Inventory
TSCA	Toxic Substance Control Act

**15.2 Chemical safety assessment**

No Chemical Safety Assessment has been carried out for this substance.

**SECTION 16: Other information**

**Indication of changes (revised safety data sheet)**

Section	Former entry (text/value)	Actual entry (text/value)	Safety-relevant
1.1	Registration number (REACH): this information is not available		yes
2.1		Classification acc. to GHS: change in the listing (table)	yes

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Section	Former entry (text/value)	Actual entry (text/value)	Safety-relevant
2.1	The most important adverse physicochemical, human health and environmental effects: Spillage and fire water can cause pollution of watercourses.		yes
2.2	- Signal word: danger	- Signal word: warning	yes
2.2		- Pictograms: change in the listing (table)	yes
2.2		- Hazard statements: change in the listing (table)	yes
2.2		- Precautionary statements: change in the listing (table)	yes
2.3		Endocrine disrupting properties: Does not contain an endocrine disruptor (EDC) in a concentration of $\geq 0,1\%$ .	yes
3.1		EC No: 264-438-6	yes
3.1		EC No: change in the listing (table)	yes
7.2	- Ventilation requirements: Keep any substance that emits harmful vapours or gases in a place that allows these to be permanently extracted.		yes
8.1	Control parameters: This information is not available.	Control parameters: Occupational exposure limit values (Workplace Exposure Limits) this information is not available	yes
9.1	Colour: not determined	Colour: yellowish	yes
9.1	Melting point/freezing point: not determined	Melting point/freezing point: <-20 °C	yes
9.1	Flash point: 140.6 °C	Flash point: 241.7 °C at 1,007 mbar	yes
9.1	Decomposition temperature: not relevant	Decomposition temperature: $\geq 210 - \leq 230$ °C at 101.6 kPa (ECHA)	yes
9.1	Partition coefficient n-octanol/water (log value): this information is not available	Partition coefficient n-octanol/water (log value): -0.341 (25 °C) (ECHA)	yes
9.1	Vapour pressure: not determined	Vapour pressure: 11 Pa at 20 °C	yes
11.1	Acute toxicity: Harmful if swallowed. Harmful in contact with skin. Toxic if inhaled.	Acute toxicity: Harmful if swallowed.	yes
11.1		- Acute toxicity estimate (ATE): change in the listing (table)	yes
11.1	Serious eye damage/eye irritation: Causes serious eye irritation.	Serious eye damage/eye irritation: Shall not be classified as seriously damaging to the eye or eye irritant.	yes

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Version number: GHS 3.0  
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Section	Former entry (text/value)	Actual entry (text/value)	Safety-relevant
11.1	Respiratory or skin sensitisation: May cause an allergic skin reaction.	Respiratory or skin sensitisation: Shall not be classified as a respiratory or skin sensitiser.	yes
11.1	Germ cell mutagenicity: Shall not be classified as germ cell mutagenic.	Germ cell mutagenicity: Suspected of causing genetic defects.	yes
12.1	Toxicity: Harmful to aquatic life with long lasting effects.	Toxicity: Shall not be classified as hazardous to the aquatic environment.	yes
12.3		n-octanol/water (log KOW): -0.341 (25 °C) (ECHA)	yes
12.5	Results of PBT and vPvB assessment: Data are not available.	Results of PBT and vPvB assessment: According to the results of its assessment, this substance is not a PBT or a vPvB.	yes
12.6	Endocrine disrupting properties: Information on this property is not available.	Endocrine disrupting properties: Does not contain an endocrine disruptor (EDC) in a concentration of $\geq 0,1\%$ .	yes
14.7	Transport of dangerous goods by road, rail and inland waterway (ADR/RID/ADN) - Additional information: Not subject to ADR, RID and ADN.		yes
15.1		National regulations (GB)	yes
15.1		List of substances subject to authorisation (GB REACH, Annex 14) / SVHC - candidate list: not listed	yes
15.1		Restrictions according to GB REACH, Annex 17	yes
15.1		Dangerous substances with restrictions (GB REACH, Annex 17): change in the listing (table)	yes
15.1		National inventories: change in the listing (table)	yes
16		Abbreviations and acronyms: change in the listing (table)	yes
16	Key literature references and sources for data: Regulation (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures. Regulation (EC) No. 1907/2006 (REACH), amended by 2020/878/EU. Transport of dangerous goods by road, rail and inland waterway (ADR/RID/ADN). International Maritime Dangerous Goods Code (IMDG). Dangerous Goods Regulations (DGR) for the air transport (IATA).	Key literature references and sources for data: Agreement concerning the International Carriage of Dangerous Goods by Road (ADR). Regulations concerning the International Carriage of Dangerous Goods by Rail (RID). International Maritime Dangerous Goods Code (IMDG). Dangerous Goods Regulations (DGR) for the air transport (IATA).	yes
16		List of relevant phrases (code and full text as stated in section 2 and 3): change in the listing (table)	yes

**N,N,N',N'-tetrakis(2,3-epoxypropyl)-m-xylene-alpha,alpha'-diamine**

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**Abbreviations and acronyms**

Abbr.	Descriptions of used abbreviations
ADR	Accord relatif au transport international des marchandises dangereuses par route (Agreement concerning the International Carriage of Dangerous Goods by Road)
ATE	Acute Toxicity Estimate
CAS	Chemical Abstracts Service (service that maintains the most comprehensive list of chemical substances)
DGR	Dangerous Goods Regulations (see IATA/DGR)
EC No	The EC Inventory (EINECS, ELINCS and the NLP-list) is the source for the seven-digit EC number, an identifier of substances commercially available within the EU (European Union)
EINECS	European Inventory of Existing Commercial Chemical Substances
ELINCS	European List of Notified Chemical Substances
GB REACH	The REACH etc. (Amendment etc.) (EU Exit) Regulations 2019, SI 2019/758 (as amended)
GHS	"Globally Harmonized System of Classification and Labelling of Chemicals" developed by the United Nations
IATA	International Air Transport Association
IATA/DGR	Dangerous Goods Regulations (DGR) for the air transport (IATA)
ICAO	International Civil Aviation Organization
IMDG	International Maritime Dangerous Goods Code
NLP	No-Longer Polymer
PBT	Persistent, Bioaccumulative and Toxic
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals
RID	Règlement concernant le transport International ferroviaire des marchandises Dangereuses (Regulations concerning the International carriage of Dangerous goods by Rail)
VOC	Volatile Organic Compounds
vPvB	Very Persistent and very Bioaccumulative

**Key literature references and sources for data**

Agreement concerning the International Carriage of Dangerous Goods by Road (ADR). Regulations concerning the International Carriage of Dangerous Goods by Rail (RID). International Maritime Dangerous Goods Code (IMDG). Dangerous Goods Regulations (DGR) for the air transport (IATA).

**List of relevant phrases (code and full text as stated in section 2 and 3)**

Code	Text
H302	Harmful if swallowed.
H315	Causes skin irritation.
H341	Suspected of causing genetic defects.

**Disclaimer**

This information is based upon the present state of our knowledge. This SDS has been compiled and is solely intended for this product.